

Identification of Achievable Performance Standards
Source Category: Wood Products Coating Operation

Regulated Component	Pollutant	Rule/Measure/Date					
		South Coast Rule 1136 6/14/96	Mojave Desert AQMD Rule 1114 11/25/96	SJUAPCD Rule 4606 12/19/96	BAAQMD Reg 8 Rule 32 6/19/96	San Diego County APCD Rule 67.11 8/13/97	
		Performance Standard					
PCE/TCA/Meth Chloride exemptions		Rule 102: PCE, TCA, methylene chloride	PCE,TCA, methylene chloride	Rule 1020: TCA, methylene chloride	None	Rule 2: PCE, TCA, methylene chloride	
Adhesive and coating applications, general solvent limit		x Rule 442 A person shall not discharge organic materials into the atmosphere from equipment in which organic solvents or materials containing organic solvents are used, unless such emissions have been reduced by at least 85 percent	x Rule 442 A person shall not discharge organic materials into the atmosphere from equipment in which organic solvents or materials containing organic solvents are used, unless such emissions have been reduced by at least 85 percent				
Spray coating equipment, general		x Rule 481 A person shall not use or operate any spray painting or spray coating equipment unless one of the following conditions is met: (1) The spray coating equipment is operated inside a control enclosure (2)Coatings are applied with electrostatic and/or airless spray equipment. (3) A method of application or control is					

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		Performance Standard					
		<p>used which has an effectiveness equal to or greater than the equipment than (1) or (2) above.</p> <p>The provisions of this rule shall not apply to:</p> <p>(1) Spray coating of three gallons per day or less of coatings at a single location.</p> <p>(2) Spray coating of lacquers on cabinets and wood and simulated-wood surfaces adhesives, fibrous coatings, abrasive materials, portland cement mixtures, elastomers, stains, metal surface primers, or textured coatings, provided such spray coating cannot be conducted inside a control enclosure.</p>					

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		Performance Standard									
Option I (until 2005) - Sealer, clear - Topcoat, clear - Primer/sealer/ undercoat,pigmented - Topcoat, pigmented	VOC	x	- [550]{1.39} - [550]{1.37} - [550]{1.06} - [550]{1.10} sources currently meeting limits	x	-[550] -[550] -[550] -[550]		See individual limits		See individual limits		See individual limits
Option II (until 2005) - Sealer, clear - Topcoat, clear - Primer/sealer/ undercoat,pigmented - Topcoat, pigmented	VOC	x	- [680]{3.36} - [275]{0.35} - [600]{1.08} - [275]{0.25} sources currently meeting limits	x	-[680] -[275] -[600] -[275]		See individual limits		See individual limits		See individual limits
Topcoat, clear	VOC		- [275]{0.35}(2005)		-[275](2005)		[550] [275](1999)	x	[275] General Wood products		See Topcoat, clear: new and refinished
Topcoat, clear: new wood product	VOC		See Topcoat, clear and Option I and II		See Topcoat, clear and Option I and II		See Topcoat, clear		See Topcoat, clear		[680] [275](2005)
Topcoat, clear: refinished wood product	VOC		See Topcoat, clear and Option I and II		Exempt		Exempt		Exempt	x	[680]
Topcoat, clear: shutters only	VOC	x	[680]{2.99} (until 2005)	x	[680](until 2005)		See Topcoat, clear		See Topcoat, clear		See Topcoat, clear: new and refinished
Topcoat, clear: custom cabinetry and custom architectural millwork	VOC		See Topcoat, clear and Option I and II		See Topcoat, clear and Option I and II		See Topcoat, clear	x	[550]		See Topcoat clear: new

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		Performance Standard									
Topcoat, clear: custom and contract furniture limits	VOC		See Topcoat, clear and Option I and II		See Topcoat, clear and Option I and II		See Topcoat, clear	x	[550]		See Topcoat, clear: new
Topcoat, pigmented	VOC	x	[275]{0.21}(2005)	x	[275](2005)		See Coating, pigmented		See Coating, pigmented		See Coating, pigmented: new and refinished
Topcoat,pigmented: Shutters	VOC	x	[600]{1.38} until 2005	x	[600]until 2005		See Coating, pigmented		See Coating, pigmented		See Coating, pigmented new and refinished
Sealer, clear	VOC	x	[275]{0.36}(2005)	x	275(2005)		See Sealer, sanding		See Sealer, sanding		See Sealer: new and refinished
Sealer: new wood products	VOC										[680] [550](2005)
Sealer: refinished wood products	VOC									x	[680]
Sealer, clear: Shutters	VOC	x	[275]{0.36} until 2005	x	[275]until 2005		See Sealer, sanding		See Sealer, sanding		See Sealer: new and refinished
Sealer, sanding	VOC		See Sealer, clear and Option I and II		See Sealer, clear and Option I and II		[550] [275](2005)	x	[550]General wood products		See Sealer: new
Sealer, sanding: custom cabinetry and custom architectural millwork	VOC		See Sealer, clear and Option I and II		See Sealer, clear and Option I and II		See Sealer, sanding	x	[550]		See Sealer: new
Sealer, sanding; custom	VOC		See Sealer, clear and		See Sealer, clear and		See Sealer, sanding	x	[550]		See Sealer, new

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		Performance Standard									
and contract furniture limits			Option I and II		Option I and II						
Sealer, pigmented	VOC	x	[275]{0.21}(2005)	x	[275](2005)		See Sealer, sanding		See Sealer, sanding		See Sealer: new and refinished
Sealer, pigmented: Shutters	VOC	x	[275]{0.33}(until 2005)	x	[275] (until 2005)		See Sealer, sanding		See Sealer, sanding		See Sealer: new and refinished
Primer, pigmented	VOC	x	[275]{0.21}(2005)	x	[275](2005)		See Coating, pigmented		See Coating, pigmented		See Coating, pigmented: new and refinished
Primer, pigmented: Shutters	VOC	x	[275]{0.33} (until 2005)	x	[275] (until 2005)		See Coating, pigmented		See Coating, pigmented		See Coating, pigmented: new and refinished
Undercoat, pigmented	VOC	x	[275]{0.21}(2005)	x	[275](2005)		See Coating, pigmented		See Coating, pigmented		See Coating, pigmented: new and refinished
Undercoat, pigmented: Shutters	VOC	x	[275]{0.33} (until 2005)	x	[275] (until 2005)		See Coating, pigmented		See Coating, pigmented		See Coating, pigmented: new and refinished
Barrier coat, plastic component	VOC	x	[760]{3.9} [275]{0.28}(2005)		See Undercoat, pigmented		See Coating, pigmented		See Coating, pigmented		See Coating, pigmented: new and refinished
Filler, composite wood edge	VOC	x	[550]{1.15} [275{0.31}](2005)		See Filler		See Filler		See Filler		See Filler: new and refinished
Coating, extreme performance	VOC	x	[420]{0.51} [275{0.33}](2005)								

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		Performance Standard									
Filler	VOC		[500]{0.66} [275]{0.18}(2005)		[500] [275]2005	x	[500] [275](1999)		[500]General		See Filler: new and refinished
Filler, new wood product	VOC		See Filler		See Filler		See Filler		See Filler		[500]
Filler, refinished wood product	VOC		See Filler		Exempt		Exempt		Exempt	x	[500]
Filler, custom cabinetry and custom architectural millwork	VOC		See Filler		See Filler		See Filler	x	[500]		See Filler: new and refinished
Filler, custom and contract furniture limits	VOC		See Filler		See Filler		See Filler	x	[500]		See Filler: new and refinished
Stain, high- solid	VOC	x	[550]{1.23} [3501{0.42}](2005)	x	[550] [350](2005)	x	[700] [240](1999)		[700]General wood products		See Stain, high-solid: new and refinished
Stain, high-solid: new wood products	VOC		See Stain, high-solid		See Stain, high-solid		See Stain, high-solid		See Stain, high-solid		[700] [550](2005)
Stain, high-solid: refinished wood products	VOC		See Stain, high-solid		Exempt		Exempt		Exempt	x	[700]
Stain, high-solid: custom cabinetry and custum architectural millwork	VOC		See Stain, high-solid		See Stain, high-solid		See Stain, high-solid	x	[700]		See Stain, high-solid; new
Stain, high-solid: custom and contract furniture limits	VOC		See Stain, high-solid		See Stain, high-solid		See Stain, high-solid	x	[700]		See Stain, high-solid; new
Inks	VOC	x	[500]{0.96}	x	[500]	x	[500]				See Ink: new and refinished

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		Performance Standard									
Inks, new wood products	VOC		See Inks		See Inks		See Inks			x	[500]
Inks, refinished wood products	VOC		See Inks		Exempt		Exempt		Exempt	x	[500]
Coating, mold-seal	VOC	x	[750]{4.2}	x	[750]	x	[750]				See Any other coating: new and refinished
Coating, mold-seal: new wood products	VOC		See Coating, mold-seal		See Coating, mold-seal		See Coating, mold-seal				See Any other coating: new and refinished
Coating, mold-seal: refinished wood products	VOC		See Coating, mold-seal		Exempt		Exempt		Exempt		See Any other coating: new and refinished
Coating, multi-color	VOC		[685]{2.6} [275]{0.33}(2005)		[685] [275](2005)	x	[275]				See Any other coating: new and refinished
Coating, multi-color: new wood products	VOC		See Coating, multi-color		See Coating, multi-color		See Coating, multi-color				[685]
Coating, multi-color: refinished wood products	VOC		See Coating, multi-color		Exempt		Exempt		Exempt		[685]
Barrier coat, low-solid plastic component	VOC	x	[760] [120](2005)		See Undercoat, pigmented		See Coating, pigmented		See Coating, pigmented		See Coating, pigmented: new and refinished
Stain, low-solid	VOC		[480] [120](2005)		[480] [120]	x	[480] [120](1999)		[480]General wood products		See Stain, low-solid: new and refinished
Stain, low-solid: new wood products	VOC		See Stain, low-solid		See Stain, low-solid		See Stain, low-solid		See Stain, low-solid		[700] [480](2005)
Stain, low-solid: refinished wood products	VOC		See Stain, low-solid		Exempt		Exempt		Exempt		[700]

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		Performance Standard									
Stain, low-solid: custom cabinetry and custom architectural millwork	VOC		See Stain, low-solid		See Stain, low-solid		See Stain, low-solid	x	[480]		See Stain, low-solid: new and refinished
Stain, low-solid: custom and contract furniture limits	VOC		See Stain, low-solid		See Stain, low-solid		See Stain, low-solid	x	[480]		See Stain, low-solid: new and refinished
Toner, low-solid	VOC	x	[480] [120](2005)	x	[480] [120]						See Toner, low-solid: new and refinished
Toner, low-solid: new wood products	VOC		See Toner, low-solid		See Toner, low-solid						[700] [480](2005)
Toner, low-solid, refinished wood products	VOC		See Toner, low-solid		Exempt		Exempt		Exempt		[700]
Washcoat, low-solid	VOC		[480] [120](2005)		[480] [120]				[480]General wood products		See Washcoat, low-solid: new and refinished
Washcoat, low-solid: new wood products	VOC										[700] [480](2005)
Washcoat, low-solid: refinished wood products	VOC		See Washcoat, low-solid		Exempt		Exempt		Exempt		[700]
Washcoat, low-solid: custom cabinetry and custom architectural millwork	VOC		See Washcoat, low-solid		See Washcoat, low-solid			x	[480]		See Washcoat, low-solid: new

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		Performance Standard									
Washcoat, low-solid: custom and contract furniture limits	VOC		See Washcoat, low-solid		See Washcoat, low-solid			x	[480]		See Washcoat, low-solid: new
Coating, pigmented	VOC						[550] [275](1999)	x	[275]General wood products		See Coating, pigmented: new and refinished
Coating, pigmented: new wood products	VOC										[600] [275](2005)
Coating, pigmented: refinished wood products	VOC				Exempt		Exempt		Exempt	x	[600]
Coating, pigmented: custom cabinetry and custom architectural millwork	VOC							x	[550]		See Coating, pigmented: new and refinished
Coating, pigmented: custom and contract furniture limits	VOC							x	[550]		See Coating, pigmented: new and refinished
Strippers	VOC		[350] or VP=2mm Hg/0.04psia		[350]		[350] [450] Spraybooth			x	[200] VP=20mmHg
Adhesives	VOC				[250]			x	Rule 8 Reg 5 -Contact Bond Adhesive [200]		
Varnish, conversion	VOC									x	[550]New
Solvents, surface prep.	VOC		Rule 1171		[200]		[200]			x	[200]

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		Performance Standard									
And clean-up			[950] coating application equipment 35 mm Hg				[950]coating application equipment, only. 35mmHg				VP=20mmHg BP=190C
Coating, medium density fiberboard: new wood products	VOC									x	[680] [550](2005)
Coating, medium density fiberboard: refinished wood products	VOC									x	[680]
Any other coating: new wood products	VOC									x	[420] [275](2005)
Any other coating: refinished wood products	VOC									x	[420]
Topcoat, waterborne	VOC										
CTG option - Topcoat - Sealer	VOC		See individual limits		See individual limits		See individual limits		See individual limits		See individual limits
CTG option - Acid-cured alkyd amino conversion varnish topcoat -acid-cured alkyd amino vinyl sealer	VOC		See individual limits		See individual limits		See individual limits		See individual limits		See individual limits

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		Performance Standard									
CTG option - Acid-cured alkyd amino conversion varnish topcoat -sealer	VOC		See individual limits		See individual limits		See individual limits		See individual limits		See individual limits
-CTG option - Sealer -Topcoat -Acid-cured alkyd amino vinyl sealer	VOC		See individual limits		See individual limits		See individual limits		See individual limits		See individual limits
Topcoat											
Washcoat											
Sealer											
Stain											
Basecoat	VOC										
Enamel	VOC										
Thinner	VOC	x	included in as applied limit	x	included in as applied limit	x	included in as applied limit	x	included in as applied limit	x	included in as applied limit

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		Performance Standard									
Control Equipment Requirements	VOC	x	Equivalent to reduction in VOC emission sassociated with application of VOC limits(Equation)	x	Overall control efficiency of at least 85%	x	Overall capture and control efficiency of 85% ; minimum required control efficiency equal to application of VOC limits(Equation)			x	Capture and control efficiency of 85%
Transfer Efficiency	VOC	x	use one of the following methods: - electrostatic - flow coat - dip coat - HVLP spray - paint brush - hand roller - roll coater - other 65% transfer eff	x	use one of the following methods: - flowcoat - dip coat - HVLP spray - paint brush - hand roller - roll coater - other 65% transfer eff	x	use one of the following methods: - electrostatic - flowcoat - dip coat - HVLP spray - paint brush - hand roller - roll coater - detail or touch-up guns - other 65% transfer eff		use one of the following methods: - airless - air assisted airless - electrostatic - HVLP spray - detail or touch-up guns		use one of the following methods: - electrostatic - flow coat - dip coat - HVLP spray - hand application method - roll coater - other transfer efficiency equal to one of the above
Emission Averaging		x	-Actual emissions from coatings being averaged less than 90% of the allowable emissions - daily basis - 100% after 2005 - Plan required pursuant to Rule 221						-Compliance with VOC limits may be achieved by averaging . -Compliance may be demonstrated by averaging for multiple day periods on a rolling basis for a period no greater than thirty days -Plan required		
Alternative Emission			Pursuant to Rule 108								Pursuant to Rule 67.1

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		Performance Standard					
Control Plan		NO SOURCES					
Work Practice Standard: Solvent Cleaning Operations		x	Pursuant to Rule 1171 Cleaning devices: -wipe cleaning -closed containers hand-held spray bottle without propellant -Cleaning equipment which has a solvent container that can be, and is closed during cleaning operations, except when depositing and removing objects to be cleaned, and is closed during nonoperation with the exception of maintenance and repair to the cleaning equipment itself; -Non-atomized solvent flow method -Solvent flushing method - Remote Reservoir Cleaners Storage and disposal - All VOC-containing solvents, used in solvent	-Closed, nonabsorbant containers for storage or disposal of cloth or paper used -Store fresh or spent solvent in a closed container - Bans use of organic compounds in clean-up of spray equipment unless equipment for collecting cleaning compounds and minimizing evaporation is used	- Closed, nonabsorbant containers for storage or disposal of solvent laden cloth or paper -Store fresh or spent solvents in closed containers -Keep containers of stripper, coating, adhesive, catalyst closed when not in use. - Spray equipment cleaned in enclosed system	-Close d containers for storage or disposal of cloth or paper used for solvent prep or clean-up. - Store fresh or spent solvent in closed containers - Bans use of organic compounds for clean-up of mixing, storage, or spray equipment, unless collecting equipment used. -keep stripper, coating, adhesive, catalyst, thinner containers closed when not in use.	-Cleaning of application equipment: 1) equipment parts cleaned in container that is kept closed except when adding or draining cleaning material or equipment parts. 2) system used that totally encloses the component parts being cleaned 3) other APCO approved devices 4)Spray application equipment shall not be used to dispose waste coatings into the air.

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		Performance Standard				
		cleaning operations, shall be stored in non-absorbent, non-leaking containers which shall be kept closed at all times except when filling or emptying. It is recommended that cloth and paper moistened with VOC-containing solvents be stored in closed, non-absorbent, non-leaking containers.				
		Control Equipment - a person may comply by using a VOC emission collection and control system in association with the solvent cleaning operation provided the emission control system shall collect at least 90 percent, by weight, of the emissions generated and have a destruction efficiency of at least 95 percent, by weight, or less than 50 parts per million (PPM) as carbon with no dilution				

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		Performance Standard									
Work Practice Standard: Work Practice Implementation Plan											
Work Practice Standard: Operator Training Course											
Work Practice Standard: Inspection and Maintenance Plan											
Work Practice Standard: Formulation Assessment Plan											
Work Practice Standard: Cleaning and Washoff Solvent Accounting System											
Monitoring, Recordkeeping, and Reporting: Records		N Q	- Rule 109: records maintained for 2 years;method of application; amount and type of coating, adhesive, solvent; amount of dilutant surface prep., solvent; VOC content; where appropriate vapor pressure -Control equipment: continuous monitoring	N Q	All records retained for 5 years Available during inspection - list of coatings - coating, catalyst, reducer used -mix ratio -VOC content, as applied Daily records -coating and mix ratios	N Q	All records retained for 2 years - list of coatings - mix ratio -VOC content, as applied -VOC content of solvents Daily records -coating and mix ratio -quantity of coating -id of coating category	N Q	General: - coating,catalyst, reducer used -mix ratio -VOC content -solids content Daily records -coating and mix ratio -quantity of coating used -id of coating category -type and amount of solvent used for clean-	N Q	All records maintained for 3 years -list of coatings, strippers, surface prep and cleaning material -mix ratio -VOC content, vapor presseure -coating category -maintain daily or monthly recordsof materials used - maintain records of

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		Performance Standard				
		records maintained for 2 years. - VOC content of coatings in lbs. VOC/lbs solid.	-quantity of coating -type and amount of solvent used -daily records of key monitoring equipment parameters and maintenance	-type and amount of solvent used Refinishing, Replacement, and custom furniture: -coating, catalyst, reducer used -mix ratio -VOC content Daily records -amount of coating, catalyst, reducer used -type and amount of solvent used -type of stripper -wood product types -Key operating parameters of C.E.	up and surface prep. -key operating parameters of C.E - records retained for 2 months Refinishing, Replacement, and Custom Replica Furniture -coating, catalyst reducer used -mix ratio -VOC content Monthly basis -amount of coating, catalyst, reducer used -type and amount solvent used for clean-up and surface prep. -type and amount of stripper used. Custom architectural millwork and cabinetry recordkeeping -maintain and make available job orders, shop drawings or blueprints, designer or architectural drawings	dates and amount of material added to coating dip tanks Control Equipment: - same as above plus: - daily records of coatings not in compliance - daily records of key operating parameters
Monitoring,		N -Emission averaging				

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		Performance Standard					
Recordkeeping, and Reporting: Emission averaging		Q	plan				